

**AJINOMOTO**<sub>®</sub>

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## Gentle Facial Scrub ASC 14-96-1B

This bright and pearlized facial scrub features gentle acylamino acid surfactants formed into a thick cream with ample dense foam and indulgent lather.

	Trade Name	Supplier	INCI Name	% w/w	Function (in Formula / on Skin)
A.	Amisoft LS-11	Ajinomoto USA, Inc	Sodium Cocoyl Glutamate	15.00	Gentle surfactant / Cleansing, moisturizing, conditioning feel
	Amilite GSC-11	Ajinomoto USA, Inc	Sodium Cocoyl Glycinate	10.00	Gentle co-surfactant, dense foam / Cleansing, conditioning feel
	Zemea Propanediol	DuPont Tate & Lyle, dist. by Essential Ingedients	Propanediol	18.00	Solubility adjustment for surfactants / Moisturization
	Glycerin		Glycerin	20.00	Solubility adjustment for surfactants / Moisturization
	Palmitic Acid	Acme-Hardesty	Palmitic Acid	1.00	Foam structure modifier
	Stearic Acid	Acme-Hardesty	Stearic Acid	0.70	Foam structure modifier
	Amphosol CA	Stepan	Cocamidopropyl Betaine	4.00	Ancillary surfactant
	Lipo EDGS	Lipo Chemicals, Inc	Glycol Distearate	1.00	Pearlizer
	Conditioneze 7	ISP Corp	Polyquaternium-7	1.00	Conditioning agent
	Deionized water		Aqua	q.s	
В.	Red Inca beads	Desert King	Hydrogenated Jojoba Oil	2.00	Exfoliation

Procedure: Combine Phase A and heat with mixing (ideally pulling a vacuum) to 78 °C. Upon cooling, at 50 °C, add the Inca beads.

pH as is: 5.0 Stability: > 1 month at 45, 40, and 25 °C

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