

### **SHOWER OIL AC-BO201013-6**

**ELDEW** PS-203R gives moisturized to skin.

	Trade name	INCI Name	wt %	Function
	PLANTAPON AF *1	MIPA-Laureth Sulfate (and) Laureth-3 (and) Laureth-7 Citrate	43.00	Surfactant blend
	LEXOL GT-865 MB *2	Caprylic/Capric Triglyceride	18.00	Emollient
	ALMOND OIL REFINED	Sweet Almond oil	20.00	Emollient
A	SUN FLOWER OIL REFINED	Helianthus annuus (Hybrid Sunflower) Seed Oil	5.00	Emollient
	ELDEW PS-203R	Phytosteryl/Octyldodecyl Lauroyl Glutamate	3.00	Emollient
	dl-a-TOCOPHERYL ACETATE *3	Tocopheryl Acetate	0.50	Anti-oxidant
	MIGLYOL COCO810 *4	Coco-Caprylate/Caprate	34.03	Emollient
В	MIGLYOL PPG810 *5	Propylene Glycol Dicaprylate/Dicaprate	34.03	Emollient
С	PHENOXYETHANOL	HENOXYETHANOL Phenoxyethanol		Preservative
		100.00		

\*1 BASF, \*2 IINOLEX, \* 3 DSM, \*4, 5 IOI OLEO

#### <PROCEDURE>

- 1. Mix Part A at room temperature.
- 2. Add Part B to Part A one by one.
- 3. Add Part C.

<PHYSICAL PROPERTIES and STABILITY>
Appearance: Clear, yellowish and waterly.

Stability: 0°C,5°C, 25°C, 45°C, 50°C for 3 months

Note; The information is provided based upon our technical data and present knowledge. However, we make no warranties, expressed or implied, and assume no liabilities in connection with any use of the information with respect to specific property, safety and suitability for a specific application. It is also not guaranteed that use of the information does not fall within the scope of any intellectual property rights.

### TECHNICAL SUPPORT DOCUMENT

Nov, 2021

## (In-house only) CONFIDENTIAL

### **SHOWER OIL AC-BO201013-6**

**ELDEW** PS-203R gives moisturized to skin.

Affiliates	ACAC	Formulator	Rewadee Kaewseenuan		
Ajinomoto RM	3.0% ELDEW PS-203R				
Purpose	To modify the pressed powder to have more natural origin content				
Who	Asian market	Asian market			
What	The shower oil with	he shower oil with ELDEW PS-203R			
How	o use ELDEW PS-203R in the shower oil				
Benefit	ELDEW PS-203R reduces skin damage cased by the cleansing surfactant.				
Benchmark Info. (Product, Brand, Company, Claim etc)		luct.			
Potential alternative uses of the formula	-				
Additional Information					

#### Relevant TS data or TS presentation

Item	TS tool No	Summary
ELDEW PS-203R	1015-1610E	Prevention of the moisture loss by Eldew PS-203R
ELDEW PS	1015-0710E	Moisture permeability of Eldew PS
ELDEW PS	1015-1120E	Effects of ELDEW PS in a Cleansing Formula -4
ELDEW PS	1015-1130E	Effects of ELDEW in a Cleansing Formula -5
ELDEW PS	1015-1230E	Effects of ELDEW PS in a Cleansing Formula -9

### Flexibility of main Ingredients excepts of fragrance or preservatives

Item	Essential Y/N	Replaceable Easy / Difficult	Substitue Idea
MIPA-Laureth Sulfate (and) Laureth-3 (and) Laureth-7 Citrate	Y	Difficult	It can be 41% but less clean.
Caprylic/Capric Triglyceride	N	Easy	It can be reduce to be 12% with increase MIPA-Laureth Sulfate (and) Laureth-3 (and) Laureth-7 Citrate to be 49% but I the formulation cost will be more expersive.
Sweet Almond oil	N	Easy	The stability is still good if use 25%Sweet Almond oil without Helianthus annuus (Hybrid Sunflower) Seed Oil.
Helianthus annuus (Hybrid Sunflower) Seed Oil	N	Easy	The stability is still good if use 25%Helianthus annuus (Hybrid Sunflower) Seed Oil without Sweet Almond oil.
Phytosteryl/Octyldodecyl Lauroyl Glutamate	N	Easy	If use it 5% of ELDEW PS-203R, the staiblity at 5° C will be not good.
Tocopheryl Acetate	N	Easy	It is a good anti-oxidant.
Coco-Caprylate/Caprate	N	Easy	The stability is still good if use 10%Coco- Caprylate/Caprate without Propylene Glycol Dicaprylate/Dicaprate.
Propylene Glycol Dicaprylate/Dicaprate	N	Easy	The stability is still good if use 10%Propylene Glycol Dicaprylate/Dicaprate without Coco-Caprylate/Caprate.

#### Relevant patent information (optional information)

Applicant	Patent No	Update date	Comment	

# **Stability Information**

Formulation No.: AC-BO201013-6

Storage container: Bottle

Vital bottle		Initial (25°C)	1 month	2 months	3 months
	Date	31/08/2021	30/09/2021	31/10/2021	30/11/2021
0°C	Viscosity (mPa.s)	< 100	< 100	< 100	< 100
0.0	Appearance	Clear, yellowish and waterly	Clear, yellowish and waterly	Clear, yellowish and waterly	Clear, yellowish and waterly
5°C	Viscosity (mPa.s)	< 100	< 100	< 100	< 100
5.0	Appearance	Clear, yellowish and waterly	Clear, yellowish and waterly	Clear, yellowish and waterly	Clear, yellowish and waterly
25°C	Viscosity (mPa.s)	< 100	< 100	< 100	< 100
23 C	Appearance	Clear, yellowish and waterly	Clear, yellowish and waterly	Clear, yellowish and waterly	Clear, yellowish and waterly
45°C	Viscosity (mPa.s)	< 100	< 100	< 100	< 100
45 C	Appearance	Clear, yellowish and waterly	Clear, yellowish and waterly	Clear, yellowish and waterly	Clear, yellowish and waterly
50°C	Viscosity (mPa.s)	< 100	< 100	< 100	< 100
30 C	Appearance	Clear, yellowish and waterly	Clear, yellowish and waterly	Clear, yellowish and waterly	Clear, yellowish and waterly
Cycle (-5~40°C)	Viscosity (mPa.s)	< 100	< 100	< 100	< 100
(-5~40 C)	Appearance	Opaqaue	Opaqaue	Opaque	Opaque