Amino Acids Specifications / Monographs		1/2
L-Lysine Monohydrochloride		
Issued Date: Dec, 4, 2015		

# L-Lysine Monohydrochloride <sup>1</sup>

C<sub>6</sub>H<sub>14</sub>N<sub>2</sub>O<sub>2</sub>·HCl: 182.65

L-Lysine Monohydrochloride, when dried, contains not less than 98.5 percent and not more than 101.0 percent of L-Lysine Monohydrochloride ( $C_6H_{14}N_2O_2$ ·HCl).

# Description

White powder; slightly characteristic taste.

Freely soluble in water and in formic acid, practically insoluble in ethanol (95).

## **Identification**

Compare the infrared absorption spectrum of the sample with that of the standard by potassium bromide disc method.<sup>2</sup>

## **Specifications**

Item	Limit	Test
Specific rotation $[\alpha]_D^{20}$	+20.8 to +21.5°	AJI TEST 1
		[Dried sample, C=8, 6mol/L HCl] <sup>3</sup>
State of solution	Clear and colorless	AJITEST 2
(Transmittance)	Not less than 98.0%	[1.0g in $10$ mL of $H_2$ O, spectrophotometer, 430nm, $10$ mm cell
		thickness]
Chloride (Cl)	19.12 to 19.51%	AJITEST 3
		[Dried sample, $1.0g^4$ , B]
Ammonium (NH <sub>4</sub> )	Not more than 0.02%	AJITEST 4
		[D-1]
Sulfate (SO <sub>4</sub> )	Not more than 0.020%	AJITEST 5
		$[0.85g, (1), ref: 0.35mL of 0.005mol/L H_2SO_4]$
Iron (Fe)	Not more than 10ppm	AJI TEST 6
		[0.75g, B-1, ref: 0.75mL of Iron Std. (0.01mg/mL)]
Heavy metals (Pb)	Not more than 10ppm	AJITEST 7
		[1.0g, (1), ref: 1.0mL of Pb Std. (0.01mg/mL)]
Arsenic (As <sub>2</sub> O <sub>3</sub> )	Not more than 1ppm	AJI TEST 8
		[2.0g, (1), ref: 2.0mL of As <sub>2</sub> O <sub>3</sub> Std.]
Related substances	1) Conforms <sup>5</sup>	AJITEST 9
		[Test sample: 50μg, S-6-a, control; L-Lys· HCl 0.25 μg]
	2) Any unspecified impurity	AJI TEST 26 <sup>6</sup>
	Not more than 0.20%	
	Total impurities	
	Not more than 1.00%	
Loss on drying	Not more than 0.40%	AJI TEST 11
		[1g, at 105°C for 3 hours]
Residue on ignition	Not more than 0.10%	AJI TEST 13
(Sulfated)		[1g, at 550°C to 650°C for 3 hours]

# AJINOMOTO CO,. INC.

Amino Acids Specifications / Monographs		2/2
L-Lysine Monohydrochloride		
Issued Date: Dec, 4, 2015		

# L-Lysine Monohydrochloride

#### Specifications (cont'd)

Item	Limit	Test
Assay	98.5 to 101.0%	AJI TEST 14
		[Dried sample, 100mg, (3), 2mL of formic acid, 0.1mol/L HClO <sub>4</sub>
		$1mL=9.132mg C_6H_{14}N_2O_2 \cdot HCl$
pН	5.0 to 6.0	AJI TEST 33
		[1.0g in 10mL of H <sub>2</sub> O]

The test for endotoxin when the material will be used for manufacturing parenteral products is as follows:

Item	Limit	Test
Endotoxin	Less than 6.0EU/g	AJI TEST 34
		[C=1, kinetic-turbidimetric technique]

<sup>&</sup>lt;sup>1</sup> This product, in terms of actual quality, conforms to USP, EP, and JP.

## **End of document**

<sup>&</sup>lt;sup>2</sup> If the spectrum obtained shows differences from the reference spectrum, dissolve the sample in the minimum volume of water, evaporate to dryness at 60°C, and measure spectrum of the residue.

<sup>&</sup>lt;sup>3</sup> Temperature coefficient of  $\left[\alpha\right]_{D}^{t}$ : -0.02°

<sup>&</sup>lt;sup>4</sup> Weigh accurately 1.0g of the sample and add water to make exactly 100mL.

Any secondary spot in the chromatogram obtained from the Test Solution is less intense than the principal spot in the chromatogram obtained from the Standard Solution: the number of those spots is not more than four and not more than 2.0% of the total impurities found.

<sup>&</sup>lt;sup>6</sup> Disregard limit: 0.05%