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L-Aspartic Acid		
Issued Date: Oct. 30, 2017		

## L-Aspartic Acid<sup>1</sup>

C<sub>4</sub>H<sub>7</sub>NO<sub>4</sub>: 133.10

L-Aspartic Acid, when dried, contains not less than 98.5 percent and not more than 101.0 percent of L-Aspartic Acid (C<sub>4</sub>H<sub>7</sub>NO<sub>4</sub>).

### Description

White crystals or crystalline powder.

Slightly soluble in water, practically insoluble in ethanol (99.5).

Dissolves in dilute hydrochloric acid and in 0.2mol/L sodium hydroxide.

### Identification

Compare the infrared absorption spectrum of the sample with that of the standard by potassium bromide disc method.

### Specifications

Item	Limit	Test
Specific rotation [ $\alpha$ ] <sub>D</sub> <sup>20</sup>	+24.8 to +25.8°	AJI TEST 1 [Dried sample, C=8, 6mol/L HCl]
State of solution (Transmittance)	Clear and colorless Not less than 98.0%	AJI TEST 2 [1.0g in 10mL of 1mol/L HCl, spectrophotometer, 430nm, 10mm cell thickness]
Chloride (Cl)	Not more than 0.020%	AJI TEST 3 [0.5g, A-1, ref: 0.28mL of 0.01mol/L HCl]
Ammonium (NH <sub>4</sub> )	Not more than 0.02%	AJI TEST 4 [D-1]
Sulfate (SO <sub>4</sub> )	Not more than 0.020%	AJI TEST 5 [0.85g, (1), ref: 0.35mL of 0.005mol/L H <sub>2</sub> SO <sub>4</sub> ]
Iron (Fe)	Not more than 10ppm	AJI TEST 6 [1.0g, A-1, ref: 1.0mL of Iron Std. (0.01mg/mL)]
Heavy metals (Pb)	Not more than 10ppm	AJI TEST 7 [1.0g, (4), ref: 1.0mL of Pb Std. (0.01mg/mL)]
Arsenic (As <sub>2</sub> O <sub>3</sub> )	Not more than 1ppm	AJI TEST 8 [2.0g, (2), ref: 2.0mL of As <sub>2</sub> O <sub>3</sub> Std.]
Related substances	1) Glutamic acid Not more than 0.20% Asparagine Not more than 0.20% Alanine Not more than 0.20% Any unspecified impurity Not more than 0.10% Total impurities Not more than 1.00%	[Amino acid analyzer method] <sup>2</sup>

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### Specifications (cont'd)

Item	Limit	Test
Related substances (cont'd)	2) ① <sup>3</sup> Maleic acid Not more than 0.05% Malic acid Not more than 0.20% Fumaric acid Not more than 0.10% Any unspecified impurity Not more than 0.05% Total unspecified impurities Not more than 0.10% ② <sup>4</sup> Maleic acid Not more than 0.10% Malic acid Not more than 0.20% Fumaric acid Not more than 0.10% Any unspecified impurity Not more than 0.10% Total impurities Not more than 0.30%	[Liquid Chromatography] <sup>5</sup>
Enantiomeric purity	Not more than 0.3% of D-Asp	[Liquid Chromatography] <sup>6</sup>
Loss on drying	Not more than 0.20%	AJI TEST 11 [1g, at 105°C for 3 hours]
Residue on ignition (Sulfated)	Not more than 0.10%	AJI TEST 13 [1g, at 550°C to 650°C for 3 hours]
Assay	98.5 to 101.0%	AJI TEST 17 [Dried sample, 150mg, dissolve by warming, (2), 50mL of H <sub>2</sub> O, 0.1mol/L NaOH 1mL=13.31mg C <sub>4</sub> H <sub>7</sub> NO <sub>4</sub> ]
pH	2.5 to 3.5	AJI TEST 33 [0.4g in 100mL of H <sub>2</sub> O, dissolve by warming]

The test for Endotoxin when the material will be used for manufacturing parenteral products is as follows:

Item	Limit	Test
Endotoxin	Less than 6.0EU/g	AJI TEST 34 [C=1, kinetic-turbidimetric technique]

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1 This product, in terms of actual quality, conforms to USP, EP, and JP.

2 Disregard limit:0.05%

3 USP

4 EP

5 Disregard limit:0.03%

6 The test conditions are as EP except the detection wavelength.

The detection : UV254nm